FURUNO

Installation Manual COLOR SECTOR SCANNING SONAR Model CH-37BB

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FURUNO ELECTRIC CO., LTD.

9-52 Ashihara-cho, Nishinomiya, 662-8580, JAPAN • FURUNO Authorized Distributor/Dealer

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SAFETY INSTRUCTIONS

Read these safety instructions before you operate the equipment.



Indicates a condition that can cause death or serious injury if not avoided.



CAUTION

Indicates a condition that can cause minor or moderate injury if not avoided.



Warning, Caution



Prohibitive Action



Mandatory Action

MARNING



ELECTRICAL SHOCK HAZARD Do not open the equipment unless totally familiar with electrical circuits and service manual.

Only qualified personel should work inside the equipment.



Turn off the power at the switchboard before beginning the installation.

Fire or electrical shock can result if the power is left on.



Do not install the equipment where it may get wet from rain or water splash.

Water in the equipment can result in fire, electrical shock or equipment damage.



Be sure no water leaks in at the transducer installation site.

Water leakage can sink the vessel. Also confirm that the transducer will not loosen by ship's vibration. The installer of the equipment is solely responsible for the proper installation of the equipment. FURUNO will assume no responsibility for any damage associated with improper installation.

MARNING

Install the specified transducer tank in accordance with the installation instructions. If a different tank is to be installed the shipyard is solely responsible for its installation, and it should be installed so the hull will not be damaged if the tank strikes an object.

The tank or hull may be damaged if the tank strikes an object.



If a steel tank is installed on a wooden or FRP vessel, take appropriate measures to prevent electrolytic corrosion.

Electrolytic corrosion can damage the hull.



Be sure that the power supply is compatible with the voltage rating of the equipment.

Connection of an incorrect power supply can cause fire or equipment damage. The voltage rating of the equipment appears on the label above the power connector.

A CAUTION



Ground the equipment to prevent electrical shock and mutual interference.

Observe the following compass safe distances to prevent deviation of a magnetic compass:

	Standard compass	Steering compass
Transceiver unit	1.50 m	0.95 m

WORKING WITH THE SONAR OIL Precautions

- Keep oil away from eyes. Wear protective gloves when working with the oil. The oil can cause inflammation of the eyes.
- Do not touch the oil. Wear protective gloves when working with the oil. The oil can cause inflammation of the skin.
- Do not ingest the oil. Diarrhea or vomiting can result.
- Keep the oil out of reach of children.

Emergency

- If the oil enters eyes, flush with clean water about 15 min. Consult a physician.
- If the oil contacts skin, wash with soap and water.
- If the oil is ingested, see a physician immediately.

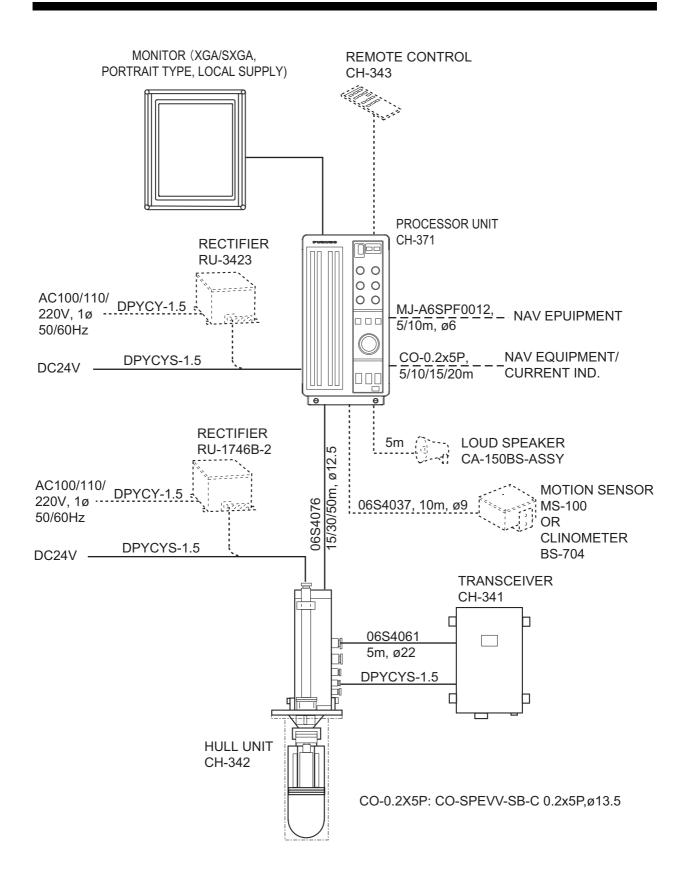
Disposal of oil and its container

Dispose of oil and its container in accordance with local regulations. For further details, contact place of purchase.

Storage

Seal container to keep out foreign material. Store in dark place.

SYSTEM CONFIGURATION



EQUIPMENT LISTS

Standard Supply

Name	Type	Code No.	Qty	Remarks
Control unit	CH-371	-	1	
Transceiver unit	CH-341	-	1	60/113/162 kHz, select one
Hull Unit	CH-342	-	1	60/113/162 kHz, 24 VDC, Shaft length 1.17/2.2/3.8 m
Installation	CP06-01100	000-068-457	Select	Cable length: 15 m (standard supply)
materials	CP06-01110	000-068-458	one	Cable length: 30 m
	CP06-01120	000-068-459		Cable length: 50 m
	CP06-01102	006-563-250	1 set	For control unit

Optional Supply

Name	Type	Code No.	Remarks
Remote control	CH-343	-	
Motion sensor	MS-100	-	
Clinometer	BS-704	-	
Rectifier	RU-1746B-2	000-030-439	100/110/220 VAC
Rectifier	RU-3423	000-030-443	100/110/220 VAC
Loudspeaker	CA-150BS-ASSY	000-190-183	8Ω
Fairing	06-021-4502	001-159-790	For an FRP ship
Cable assembly	MJ-A6SPF0012-050C	000-154-053	64S4071-2, 5 m, 6 pin-6 pin
	MJ-A6SPF0012-100C	000-154-037	64S4071-2, 10 m, 6 pin-6 pin
	MJ-A6SPF0011-050C	000-159-690	03S9202-2, 5 m, 6 pin-4 pin
	MJ-A6SPF0011-100C	000-159-691	03S9202-2, 10 m, 6 pin-4 pin
5-pair twisted cable	CO-SPEVV-SB-C	000-560-451	5 m
	0.2 x 5P	000-560-452	10 m
		000-560-417	15 m
		000-103-868	20 m
48-core cable	06S4056	000-126-160	For extension of cable between hull unit and transceiver unit, specify length

Hull Unit

Name	Туре	Code No.	Remarks
Steel retraction tank	06-007-1570-2	600-715-702	1.0 m
	SHJ-0001-2	661-000-012	1.8 m
	06-007-1571-2	600-715-712	3.5 m
FRP retraction tank	SHJ-0022	661-000-220	1 m
	06-007-1573-0	600-715-730	1.8 m
Aluminum retraction tank	OP10-5	000-019-283	1 m, with inst. materials
Raise/lower driving	CH-3422-60-2	006-547-010	60 kHz
unit	CH-3422-113/115-2	006-547-050	113 kHz
	CH-3422-162-2	006-547-070	162 kHz
Shaft	06-008-1021-1 ROHS	100-028-501	1.17 m
	SHJ-0006-2 ROHS	661-000-062	2.2 m
	06-007-1572-1 ROHS	600-715-721	3.8 m
Soundome	CH-3422-60-11	006-547-090	2.7 m cable (standard)
	CH-3422-113/115-11	006-547-150	
	CH-3422-162-11	006-547-180	
	CH-3422-60-22	006-547-100	3.7 m cable (option)
	CH-3422-113/115-22	006-547-160	
	CH-3422-162-22	006-547-190	
	CH-3422-60-38	006-547-110	5.3 m cable (option)
	CH-3422-113/115-38	006-547-170	
	CH-3422-162-38	006-547-200	

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1. MOUNTING

NOTICE

Do not apply paint, anti-corrosive sealant or contact spray to coating or plastic parts of the equipment.

Those items contain organic solvents that can damage coating and plastic parts, especially plastic connectors.

1.1 Hull Unit

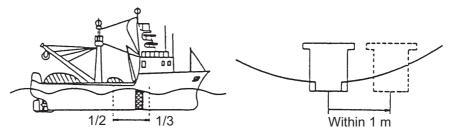
General mounting considerations

- Noise and air bubbles will affect performance.
- Keep the transducer away from oil. Oil can corrode the cable.
- Do not expose the transducer to hot water. Hot water can damage the transducer.
- Do not turn on the equipment with the transducer exposed to air. Exposing the transducer to air may damage it.

Installation position considerations

Discussion and agreement are required with the dockyard and ship owner in deciding the location for the hull unit. When deciding the location, take into account the following points:

 Select an area where propeller noise, cruising noise, bubbles and interference from turbulence are minimal. Generally, the point at 1/3 to 1/2 of the ship's length from the bow or near the keel is the best. On-the-keel installation is advantageous for minimizing oil consumption in comparison with off-the-keel. If the hull unit cannot be installed on the keel, the center of the retraction tank should be within 1 meter of the keel to prevent a rolling effect.



- Select a place where interference from the transducers of other sounding equipment is minimal. The hull unit should be at least 2.5 meters away from the transducers of other sounding equipment.
- An obstacle in the fore direction not only causes a shadow zone but also aerated water, resulting in poor sonar performance. Be sure to locate the transducer well away from any obstacle in the fore direction.

Mounting method

A typical mounting method is shown in the outline drawing at the back of this manual. Consult ship's owner, dockyard and user to determine appropriate mounting method. Pay attention to safety (strength, watertightness) first, followed by ease of maintenance and inspection.

Tank length

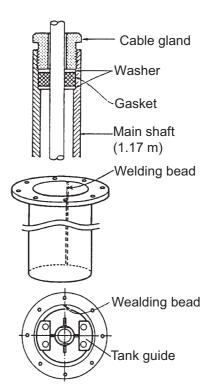
Shorten the transducer tank so the transducer is lowered into water as deep as possible.

Pay particular attention to the tank length (Lt). Determine the length of the main shaft as described in the paragraph.

Note 1: Do not shorten the 1 meter retraction tank. Shortening it may also necessitate shortening of the top part of the main shaft, thereby destroying the watertight construction of the 1.17 meter shaft.

Note 2: When the retraction tank is constructed locally, finish it so that welding beads do not protrude on the inner surface of the tank. The tank guide will hit the bead, burning out the raise/lower motor. Also, do not position the welding bead in the ship's fore-aft line.

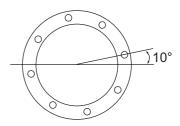
Note 3: Use of other manufacturer's tank is permitted. However, the dimensions should be the same as those in the transducer tank outline drawing.



Mounting of transducer tank

Install the transducer tank referring to the hull unit outline drawings at the back of thismanual.

Note: Locate one of the bolt holes 10° to port to minimize mechanical shock at the raise/lower block during pitching and rolling.



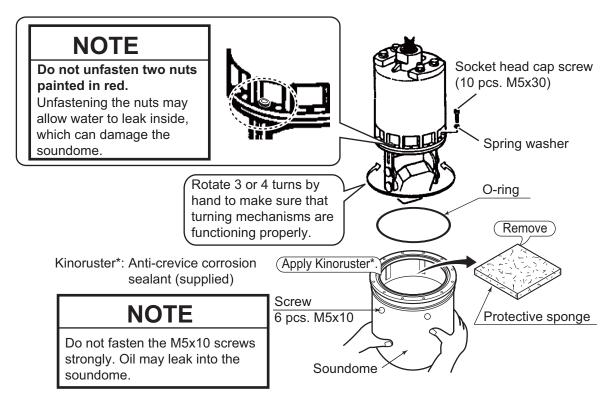
Assembling and mounting of hull unit

The hull unit is shipped disassembled as the parts. Assemble the hull unit as shown in the procedure below.

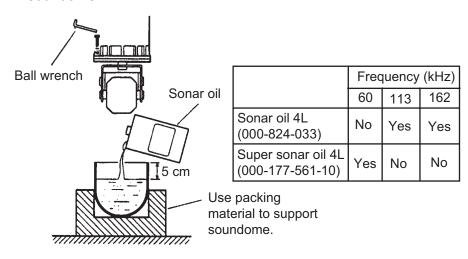
Necessary tools

Name	Specification	Remarks
Wrench	For M10 (Hex. size 17 mm)	
Wrench	For M20 (Hex. size 20 mm)	
Pipe Wrench	55 mm	
Ball Wrench	Hex size 4 mm	Supplied with hull unit kit

1. Unscrew ten pieces of socket head cap screws with the ball wrench (supplied) to detach the soundome.



2. Fill the soundome with sonar oil 6 cm below the top of the dome. (Use only the specified sonar oil. Use of other sonar oils may affect performance.) Reattach the soundome.



⚠ CAUTION



WORKING WITH THE SONAR OIL

Precautions

- Keep oil away from eyes. Wear protective glass when working with the oil. The oil can cause inflammation of the eyes.
- · Do not touch the oil. Wear protective gloves when working with the oil. The oil can cause inflammation of the skin.
- Do not ingest the oil. Diarrhea or vomiting can result.
- · Keep the oil out of reach of children.

Emergency

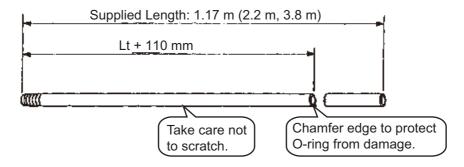
- · If the oil enters eyes, flush with clean water about 15 minutes. Consult a physician.
- · If the oil contacts skin, wash with soap and water.
- · If the oil is ingested, see a physician immediately.

Disposal of oil and its container

 Dispose of oil and its container in accordance with local regulations. For further details, contact place of purchase.

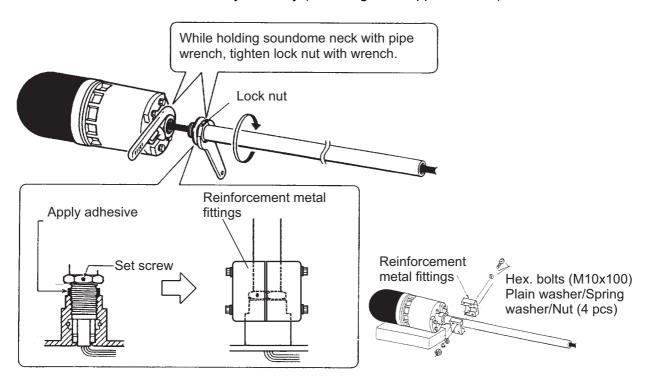
<u>Storage</u>

- · Seal container to keep out foreign material. Store in dark place.
- 3. Shorten the main shaft by the length of Lt + 110 mm, where Lt is the length of the retraction tank. When the retraction tank length is 1 meter do not shorten the 1.17 meter main shaft.

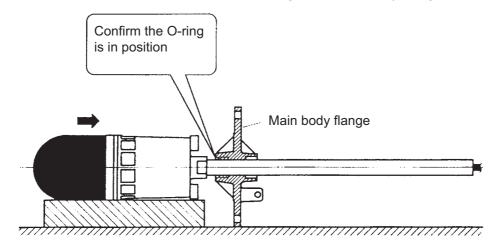


- 4. Fasten the main shaft to the soundome assembly as follows;
 - a) Attach screw lock nut to main shaft.
 - b) Fully screw main shaft into the soundome neck, and then unscrew by four turns. Coat threads with adhesive (HIGH SUPER).
 - c) Screw in main shaft completely and tighten the lock nut with spanner.
 - d) Tighten socket-set screw on lock nut.

e) Fasten two reinforce metal fittings to connect the main shaft and the soundome assembly securely (not using the stopper washer).

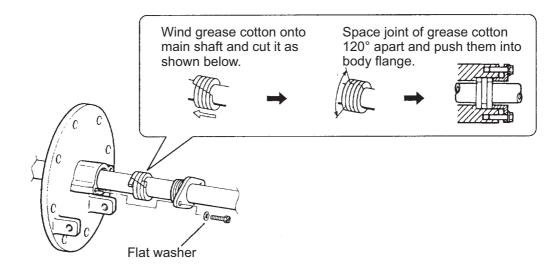


5. Clean the main shaft and pass it through the main body flange.

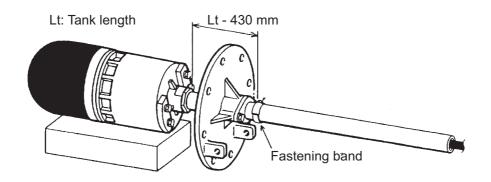


1. MOUNTING

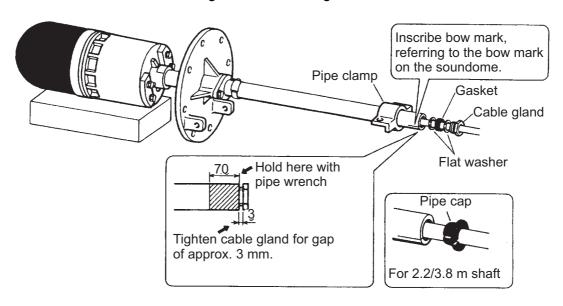
6. Set the grease cotton to the main body flange and tighten the grease cotton retainer temporarily.



7. Temporarily fasten the fastening band onto the main shaft at the location shown below.

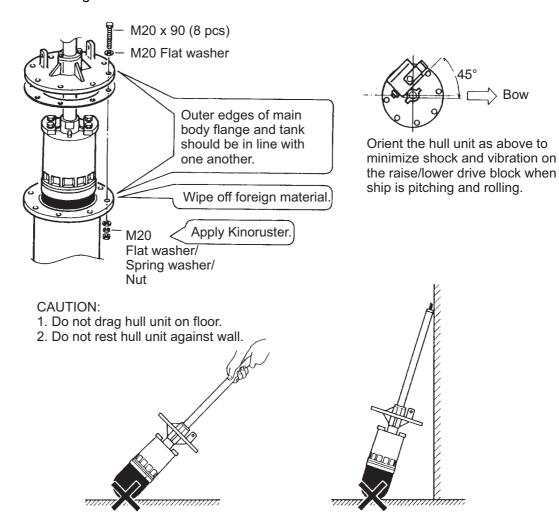


8. Inscribe bow mark at the top of the main shaft. Pass pipe clamp through the main shaft and install washer, gasket and cable gland.



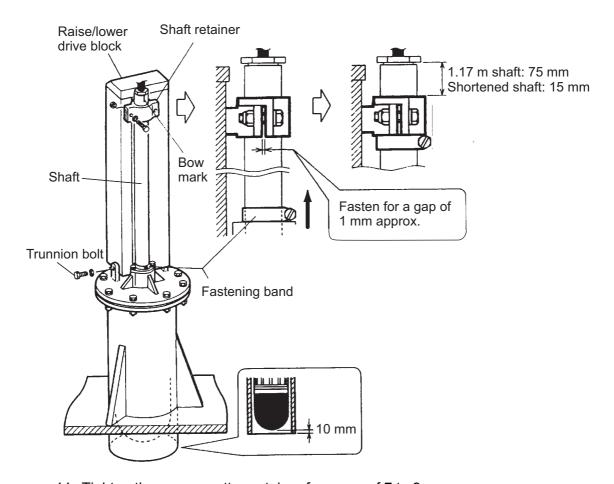
Bow

9. Fasten the hull unit to the transducer tank, orienting it so the ship's fore-aft line crosses the front panel of the raise/lower drive block at an angle of approximately 45 degrees.

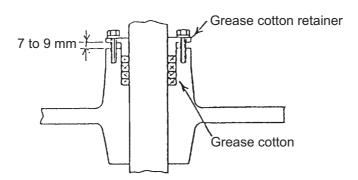


- 10. Install the raise/lower drive block as follows;
 - a) Rotate the main shaft so the bow mark faces ship's bow.
 - b) Install the raise/lower drive block onto the main body flange.
 - c) Fix the main shaft with the shaft retainer.
 - d) Loosen the fastening band, slide it up to the shaft retainer and fasten it.
 - e) Check that the distance from the top of the main shaft to the top of the shaft retainer is as follows:
 - 1.17 m main shaft: 75 mm
 - Main shaft cut at Lt + 110 mm: 15 mm

If not as shown above, loosen shaft retainer and fastening band to adjust the distance. This will place the bottom of the soundome 10 mm above the bottom of the retraction tank when the soundome is retracted.



11. Tighten the grease cotton retainer for a gap of 7 to 9 mm.

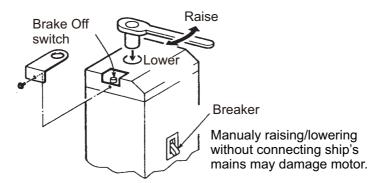


Checking manual raise/lower of transducer with hand crank

Perform this check after all wiring has been completed. Ship's mains power must applied to the hull unit, otherwise the magnetic brake of the raise/lower motor activates, disabling the manual raise/lower gears.

- 1. turn off the breaker on the hull unit.
- 2. Detach the brake-off switch cover.
- 3. Set hand crank to the shaft gear and turn it while pressing the brake-off switch.

4. The transducer should raise/lower smoothly with even force in upper to lower limits. If not, the centers of the main body flange and the retraction tank are not aligned. Adjust the hull mounting position if necessary.



1.2 Transceiver Unit

Mounting considerations

- · The mounting location should be well ventilated and dry.
- The unit can be mounted on a bulkhead or the deck. The unit weights 8.5 kg so reinforce the mounting location if necessary.

To install the unit, refer to outline drawing D-2. Secure the maintenance space shown in the outline drawing for ease of maintenance and service.

1.3 Processor unit

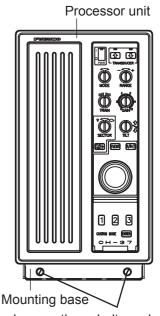
Mounting considerations

Select the mounting location considering the following conditions:

- Select a location where the processor unit can easily be operated while observing the fishing ground or area surrounding the vessel.
- Locate the unit at least 1 meter away from equipment which contains magnets (radar magnetron, loudspeaker).

Mounting Procedure

- 1. Loosen two bolts at front of processor unit and remove the chassis from mounting base.
- 2. Fix the mounting base with six tapping screws ϕ 6 x 20.
- 3. Put the chassis onto the mounting base.
- 4. Push the chassis toward the mounting base end.



Loosen these bolts and separate mounting base.

5. Fasten the chassis to mount base with two bolts removed at step 1.

1.4 Monitor

The portrait type monitor MU-151C or a commercial monitor can be used. The MU-151C is designed to be flush mount in a console.

When a commercial monitor is used, it should meet the following specifications;

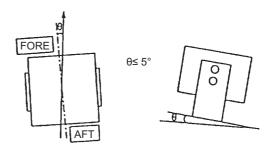
- · Input signal: Analog RGB separated
- Resolution: XGA (1024 x 768) or SXGA (1280 x 1024), 60 Hz
- · Signal level: 0.7 Vp-p, analog positive, Synchronization: TTL level
- Impedance: Video signal: 75 ohm, Horizontal 47 ohm, Vertical 47 ohm

1.5 Motion Sensor

The Motion Sensor MS-100 (option) measures ship's pitching and rolling angles. It is free from error caused by ship's vertical and horizontal motion. Therefore, it can be installed at any convenient location. However, ship's semi-permanent inclination due to loading imbalance cannot be detected. Compensate for this as described in Chapter 3.

Mounting considerations

- Vibration in the mounting area should be minimal.
- Locate the unit away from areas subject to water splash.
- The ambient temperature should not exceed 50°C (122°F).



Mounting procedure

Orient the FORE mark on the unit toward the ship's bow and mount the unit level to within 5 degree in all directions.

1.6 Clinometer

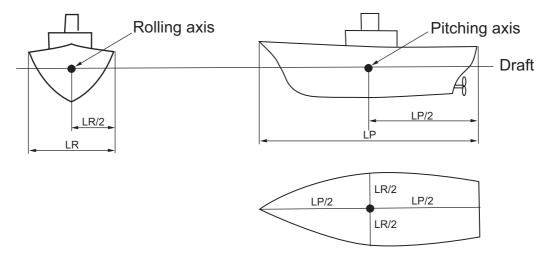
The clinometer BS-704 (option) detects ship's inclination caused by ship's rolling and pitching. Its output is used to stabilize the sonar beam against rolling and pitching.

The clinometer measures the inclination of the ship by sensing the direction of gravity acted on it, therefore when installed on a ship, it should be placed on or near the rotation axes of the ship's rolling and pitching. If it is placed away, upward from the axes, the measured value becomes larger than the correct value. On the contrary, if it is placed below the axes, the measured value becomes smaller. The same can be said when it is placed far to the left or right from the axes.

The rotation axes of pitching and rolling are theoretically considered to be located on the level of the ship's draft and in the center of ship. In other words, it can be said as follows;

- 1) Vertical position of the pitching and rolling axes is on the draft level of the ship.
- 2) Horizontal position of the rolling axes is in the center of ship's port-stbd line.
- 3) Horizontal position of the pitching axes is in the center of ship's fore-aft line.

From 1), 2) and 3) above, the crossing point of the two axes is indicated by the black dots in below. The clinometer should be mounted as close as possible to this point.



Note 1: The vicinity of the hull unit (on the ship's bottom) is too low and should be avoided, since the polarity of the measured value is reversed.

Note 2: When it is impossible to install the clinometer on the intersecting point of both rolling and pitching rotational axes, a special effort should be made to install it at place where the vertical distance to the intersecting point is minimum.

Note 3: The clinometer should be installed on the horizontal plane.

Note 4: Install the clinometer with the bow mark pointing in toward the ship's bow.

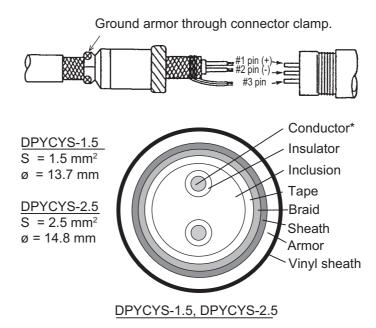
1. MOUNTING

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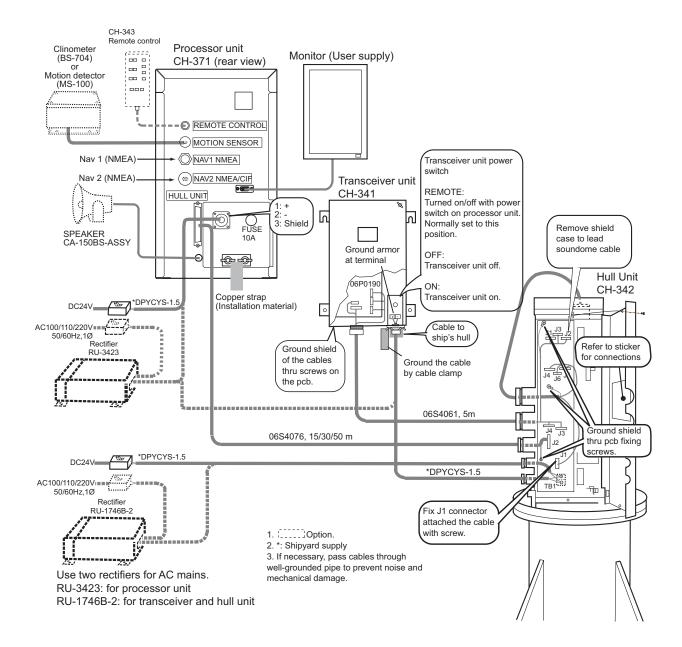
2. WIRING

2.1 Wiring Among Units

- The figure on the next page shows wiring among units.
- The signal cables are fitted with connectors. Connect the cables to the display, transceiver and hull units referring to the interconnection diagram and the drawing on page S-1.
- The power cable should be arranged locally. Use power cable type DPYCYS-2.5 and DPYCYS-1.5 (both Japan Industrial Standard cables) or equivalent cables. Attach supplied power connector as shown below.



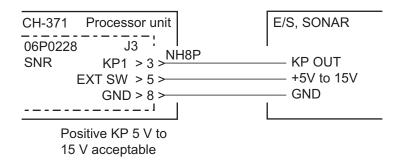
- Install the main switch for the sonar where it can be easily accessed. Turn off this switch when the sonar is not being used, to reduce power consumptions and to keep the transducer from slipping by vibration.
- For AC mains, use rectifiers RU-3423 for the processor unit and transceiver units, and RU-1746B-2 for the hull unit.



2.2 Synchronizing Transmission with Echo Sounder or Other Sonar

To synchronize transmission of the CH-37BB with an echo sounder or other type of sonar, connect it as shown below.

Connections for synchronizing Tx with other E/S, sonar





Processor unit (right side view)

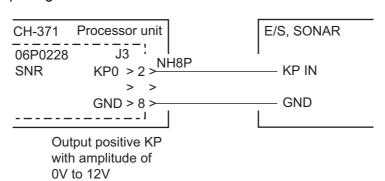
Menu setting

- 1. Press the MENU key.
- 2. Select SONAR at the top of the menu.

MENU: SONAR	BOTTOM/	3D DUAL E/S
TX RATE (MAX 10 TX PULSE LENGTH TX OUTPUT POWER TX EXT SYNC IR STABILIZER	: LONG	SHORT B C (MAX) ON ON
COLOR RES. COLOR EXIT: PRESS MENU	: 16 : LOG	8 LINEAR SQUARE

- 3. Set TX EXT SYNC to ON.
- 4. Press the MENU key.

Note: Outputting KP of CH-37BB to other sonar or echo sounder



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3. ADJUSTMENTS

3.1 General Checks

Check Item	Check Point, Rating
Retraction tank level	On-keel Installation Off-keel Installation Above keel Within 1 m
Clearance between transducer and bottom of retraction tank when transducer is completely retracted by hand crank.	1 cm
Transducer travel (lowered by hand crank)	
Note: For maintenance, a clearance of approximately 1 meter is required under the bottom of the transducer.	Minimum 30 cm
Manual raise/lower of transducer	Transducer can be raised/lowered smoothly with hand crank.
Transducer heading	Bow mark inscribed on main shaft faces ship's bow.
Wiring check	 All cables are correctly connected. All lead wires are tightly fixed with contact pins or crimp-on lugs. All screws are firmly fastened. Cables are firmly secured. Cable shields are properly grounded.
Rejecting source of noise and interference	 Noise generating machinery (motor, radiotelephone, TV set, etc.) are not placed nearby. Magnetic devices are not placed in the vicinity of processor unit.
Ground	Each unit is grounded with a copper strap.
Ship's mains voltage	Ship's mains voltage is stable 24 VDC.
Watertightness	Water should not leak from the main body flange or along the main shaft.
Heading alignment	A target is displayed on the correct bearing.

3.2 Adjustment of Transceiver Unit

Selecting audio frequency

Select audio frequency of 1000 Hz or 900 Hz by jumper connector JP2 on pcb 06P0192 in the transceiver unit. The default setting is 1000 Hz. Refer to Figure 3-1 for the location of JP2.

Signal offset adjustment

When noise appears on the screen, adjust R61 (offset) on pcb 06P0192. Turning R61 clockwise removes low level signals in a similar way to the CLUTTER control on the processor unit. (While the CLUTTER control on the processor unit eliminates low level signals without changing signal level of strong signals, R61 shifts signal level of all signals.) When the offset adjustment is necessary, set R61 fully counterclockwise. Refer to Figure 3-1 for the location of R61.

Horizontal beamwidth

When the user wishes echoes to be displayed in high resolution, turn R40 on pcb 06P0192 clockwise to sharpen horizontal beamwidth. Do not turn it excessively clockwise, or an echo which should be displayed as a single solid mass may become hollow or split into smaller, fewer masses. Normally, set R40 at the midpoint of its travel.

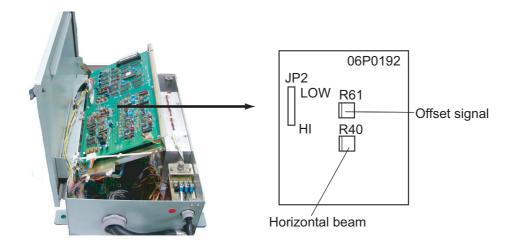
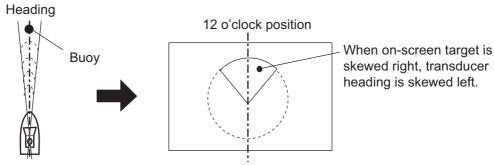


Figure 3-1 Transceiver unit, cover opened

3.3 Heading Alignment

1. Locate a target (buoy, etc.) in the bow direction and display it on the screen at close range. The heading alignment is correct when the target is displayed at 12 o'clock on the screen.

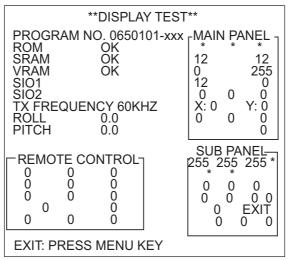


- 2. When the heading alignment is incorrect, loosen four bolts on the shaft retainer and then rotate the main shaft to align heading.
- 3. Tighten bolts.

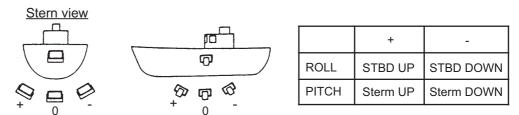
3.4 Adjustment of Motion Sensor and Clinometer

When the ship has a semi-permanent inclination, offset it as follows. Inclination of up to 10° can be corrected.

- 1. Turn on the power while pressing the **MENU** key. Release the **MENU** key when you hear a beep.
- 2. Select [DISPLAY TEST] then press the **MENU** key.



- 3. Read [ROLL/PITCH] angles from the display.
- 4. By using a clinometer or other means, measure ship's semi-permanent inclination angle. Take the polarity of the angle as follows;



3. ADJUSTMENTS

5. Adjust the potentiometers R35 (ROLL) and R36 (PITCH) on the MAIN board (06P0227) in the processor unit so the angle readout on the screen agrees with the angles measured at step 4.

3.5 LEDs Status

Processor unit

Range	Output power	Tilt	Tx Rate
400 m	C (max.)	0°	10

PWR board 06P0229



Processor unit, right side view

MAIN board 06P0227

SNR board 06P0228



Processor unit, left side view

Table 3-2 LEDs in the processor unit

РСВ	LED			Domarko
PCB	No.	Signal	Status	Remarks
MAIN	CR2	+5V	Lit	
06P0227	CR4	+12V	Lit	
	CR5	-12V	Lit	
SNR	CR4	L CONT	Off	Off except when transducer is being lowered.
06P0228	CR7	TR CLK	Flickers	Flickers while transducer TILT lever is pressed; off while TILT lever is released.
	CR9	TI CLK	Flickers	Lights momentarily when the transducer is trained to 0° direction.
	CR12	TR 0°	Flickers	Lights momentarily when the transducer is trained to 180° direction.
	CR14	TR 180°	Flickers	Lights momentarily when the transducer tilt angle is +180°.
	CR16	TI +10°	Off	Lights momentarily when the transducer tilt angle is +10° or 90°.
	CR17	TI 190°	Off	Lights momentarily when the transducer tilt angle is +90° or 190°.
	CR20	HULL	Lit	Lights while ship's mains is supplied to the hull unit.
	CR21	KP	Flickers	Flickers during KP transmission.

РСВ	LED			Remarks
FOD	No.	Signal	Status	Remarks
PWR	CR21	+5V	Lit	
06P0229	CR22	+12V	Lit	
	CR25	IN HL	Off	Lights when the over voltage protector operates.
	CR26	+115V	Lit	Power supply for color monitor
	CR27	-12V	Off	Lights momentarily when the over voltage protector for the -12V line operates.
	CR30	5V	Off	Lights momentarily when the over voltage protector for the 5V line operates.

Transceiver unit

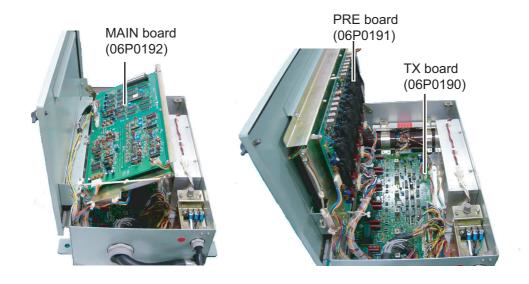


Table 3-3 LEDs in the transceiver unit

РСВ	LED			Remarks
PCB	No.	Signal	Status	Remarks
TX board	CR11	+5V	Lit	
06P0190	CR12	+12V	Lit	
	CR13	+130V	Lit	
	CR39	TX1	Flickers	Flickers during transmission
	CR40	TX12	Flickers	
	CR41	TX11	Flickers	
	CR42	TX2	Flickers	
	CR43	TX3	Flickers	
	CR44	TX10	Flickers	
	CR45	TX9	Flickers	
	CR46	TX4	Flickers	
	CR47	TX5	Flickers	
	CR48	TX8	Flickers	
	CR49	TX7	Flickers	
	CR50	TX6	Flickers	
PRE board	CR1	+5V	Lit	
06P0191	CR2	+12V	Lit	
	CR3	-12V	Lit	

3. ADJUSTMENTS

РСВ	LED			Remarks				
l FOB	No.	Signal	Status	I/Gillal K3				
MAIN	CR1	+5V	Lit					
board	CR2	+12V	Lit					
06P0192	CR3	-12V	Lit					
	CR4	AUD	Flickers	Flickers against audio signal				
	CR16	FS	Lit	FS signal				
	CR17	TVG	Flickers	Digital TVG signal				
	CR18	LCLK	Lit	TVG signal latch clock				
PWR	CR9	-12V	Lit					
board 06P0172	CR10	+12V	Lit					
	CR11	+5V	Lit					
	CR12	+130V	Lit					

Hull unit



DRIVE board (06P0193)

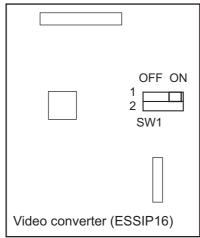
Table 3-4 LEDs in the hull unit

РСВ	LED			Remarks				
PCB	No.	Signal	Status	renars				
DRIVE board	CR12	TR 0°	Flickers	Light momentarily when transducer is trained in 0° direction.				
06P0193	CR13	TR 180°	Flickers	Lights momentarily when the transducer is trained in 180° direction.				
	CR14	TI +10°	Off	Lights momentarily when the transducer is tilted to +10°C or 90°.				
	CR15	TI 90°	Off	Lights momentarily when the transducer is tilted to 90°.				
	CR16	+13V	Lit					
	CR18	TR CLK	Lit	Lights when the transducer is being trained.				
	CR19	TI CLK	Off	Lights while the TILT lever is pressed, goes off when the TILT lever is released.				
	CR20	+13V	Lit					

3.6 Monitor Size Setting

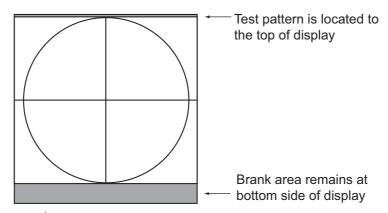
The CH-37BB is set at the factory for connection to a monitor of XGA resolution. For SXGA resolution, change the monitor resolution setting as shown below.

- 1. Confirm thet the main switch of processor unit is turned off.
- 2. Unfasten the screws at the left side of the processor unit to remove the left side cover.
- 3. Set the DIP switch SW1-#1 on the Video Converter board (ESSIP-16) according to the monitor connected, referring to the figure below.

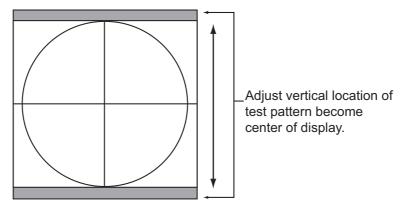


SW No.	XGA	SXGA		
#1	OFF	ON		
#2	OFF	OFF		

- 4. Fasten the cover.
- 5. Press the **POWER** key while pressing the **MENU** key



6. Press ↓ to select [TEST PATTERN], then press the **MENU** key.



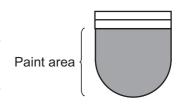
7. Turn the power off pressing the **POWER** key.

3.7 Soundome Painting

When the soundome is painted to keep marine life off the transducer, observe the following precautions:

Use only anti-fouling paint type MARINE STAR 20 (Manufacturer: Chugoku Marine Paint Co., Ltd., Japan).

Paint only the plastic portion of the dome. Painting the metal parts causes corrosion.



4. SYSTEM MENU

System menu should be customized for user's convenience.

- 1. Turn on the power while pressing the [MENU] key.
- 2. Select SYSTEM SETTING and press [MENU] key.

** SYSTEM SETTING **						
3D DISPLAY	:	OFF	ON			
SHIP'S POSITION	:	OFF	L/L	LOP		
CURRENT DATA	:	OFF	FLOW FROM	FLOW TO		
DEPTH DATA	:	OFF	ON			
HEADING INDICATION	:	OFF	TRUE	AZ		
NORTH MARK	:	OFF	ON			
TRACK	:	10R	20R			
HDG/SPD DATA	:	NAV	CI			
NAV DATA	:	GPS	LORAN C	LORAN A		
		DR	DECCA	OTHERS		
DATA FORMAT FOR NAV2	:	NMEA	CIF			
CIF BAUD RATE	:	1200	2400	4800		
TVG CORRECTION	:	OFF	1/2	1		
UNIT	:	m	ft fa	HIRO		
V-MODE MANUAL TRAIN	:	HALF	FULL			
DEGAUSSING INTERVAL	:	30 SEC				
FACTORY SETTING	:	NO	YES			
EXIT : PRESS MENU KEY						

- 3. Select items and options with the arrow keys.
- 4. To return to normal operation, restart the unit.

Table 4-1 System setting menu description

ltem	Description			
3D display	Turns 3D mode on/off			
SHIP'S POSITION	Turns position indication on/off and selects position format, lati-			
	tude and longitude or Loran LOP			
CURRENT DATA	Turns current (tide) data on/off			
DEPTH DATA	Turns depth indication on/off			
HEADING DISPLAY	Turns heading indication on/off and selects its format; true bearing			
	or azimuth (16 azimuth bearing)			
NORTH MARK	Turns north marker on/off			
TRACK	Select length of course line plotting; 10R (ten times the range in use) or 20R (twenty times the range in use)			
HDG/SPD DATA	Select source of data to be used to plot course line; NAV (Naviga-			
	tor), CI (Current Indicator)			
NAV DATA	Selects source of data; GPS, Loran C, Loran A, DR, Decca, others			
DATA FORMAT FOR NAV2	Selects data format for nav data; CIF (FURUNO) or NMEA			
CIF BAUD RATE	Select baud rate of CIF data; 1200, 2400, 4800 bps			

4. SYSTEM MENU

Item	Description
TVG CORRECTION	Changes TVG curve to compensate for absorption attenuation of ultrasonic wave in water. OFF, Standard TVG curve, 1/2, 1/2 of theoretical absorption value added to TVG curve, 1, Full theoretical absorption value added to TVG curve
UNIT	Select unit of depth measurement. m, meters; ft, feet; fm, fathom; HR, Hiro
V-MODE MANUAL TRAIN	Selects manual training sector width for the vertical fan mode. Half, half circle; Full, full circle
DEGAUSSING INTERVAL	Enter interval at which to have the screen degaussed. OFF degausses the screen at the maximum interval
FACTORY SETTING	Yes restores default system menu settings

APPENDIX 1 JIS CABLE GUIDE

Cables listed in the manual are usually shown as Japanese Industrial Standard (JIS). Use the following guide to locate an equivalent cable locally.

JIS cable names may have up to 6 alphabetical characters, followed by a dash and a numerical value (example: DPYC-2.5). For core types D and T, the numerical designation indicates the cross-sectional Area (mm²) of the core wire(s) in the cable. For core types M and TT, the numerical designation indicates the *number of core wires* in the cable.

1. Core Type

2. Insulation Type

3. Sheath Type

D Double core power line P Ethylene Propylene Rubber

Y PVC (Vinyl)

T Triple core power line

Multi core

C Steel

TT Twisted pair communications (1Q=quad cable)

4. Armor Type

5. Sheath Type

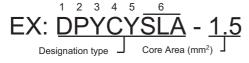
6. Shielding Type

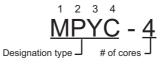
Y Anticorrosive vinyl sheath

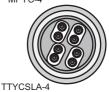
SLA All cores in one shield, plastic tape w/aluminum tape

-SLA Individually shielded cores, plastic tape w/aluminum tape









The following reference table lists gives the measurements of JIS cables commonly used with Furuno products:

Core		Cable			C	Cable		
Туре	Area	Diameter	Diameter		Туре	Area	Diameter	Diameter
DPYC-1.5	1.5mm²	1.56mm	11.7mm		TPYCY-1.5	1.5mm ²	1.56mm	14.5mm
DPYC-2.5	2.5mm ²	2.01mm	12.8mm		TPYCY-2.5	2.5mm ²	2.01mm	15.5mm
DPYC-4	4.0mm ²	2.55mm	13.9mm		TPYCY-4	4.0mm ²	2.55mm	16.9mm
DPYC-6	6.0mm ²	3.12mm	15.2mm		TPYCYSLA-1.5	1.5mm ²	1.56mm	13.9mm
DPYC-10	10.0mm ²	4.05mm	17.1mm		TTYC-7SLA	0.75mm ²	1.11mm	20.8mm
DPYC-16	16.0mm ²	5.10mm	19.4mm		TTYCSLA-1	0.75mm ²	1.11mm	9.4mm
DPYCY-1.5	1.5mm ²	1.56mm	13.7mm		TTYCSLA-1Q	0.75mm ²	1.11mm	10.8mm
DPYCY-2.5	2.5mm ²	2.01mm	14.8mm		TTYCSLA-4	0.75mm ²	1.11mm	15.7mm
DPYCY-4	4.0mm ²	2.55mm	15.9mm		TTYCY-4SLA	0.75mm ²	1.11mm	19.5mm
DPYCYSLA-1.5	1.5mm ²	1.56mm	11.9mm		TTYCYSLA-1	0.75mm ²	1.11mm	11.2mm
DPYCYSLA-2.5	2.5mm ²	2.01mm	13.0mm		TTYCYSLA-4	0.75mm ²	1.11mm	17.9mm
MPYC-2	1.0mm ²	1.29mm	10.0mm					
MPYC-4	1.0mm ²	1.29mm	11.2mm					
MPYC-7	1.0mm ²	1.29mm	13.2mm					
MPYCY-12	1.0mm ²	1.29mm	19.0mm					
MPYCY-19	1.0mm ²	1.29mm	22.0mm					

SI7 PACKING

CH-371

Ξ 06AX-X-9851 -0

Ą

0, TY 000-020-444-00 DESCRIPTION/CODE CH-371-J/E OUTLINE 402 421 SPARE PARTS IN IN

001-166-030-00 CP06-01102 SP06-01501 INSTALLATION MATERIALS INSTALLATION MATERIALS PROCESSOR UNIT SPARE PARTS ユニット H 事材料 櫐作制御部 予備品 工事材料 予備品

000-171-810-1* 006-563-250-00 000-171-778-1* 000-176-042-1* C12-01103-* OM*-13370-* IM*-13370-* 210 287 DOCUMENT INSTALLATION MANUAL APPLYING ADHESIVE OPERATOR'S MANUAL セクダイン塗布要領書 装備要領書 取扱説明書

コ-ド番号末尾の[***]は、選択品の代表コ-ドを表します。 CODE NUMBER ENDING WITH "*** INDICATES THE CODE NUMBER OF REPRESENTATIVE MATERIAL

TWO TYPES AND CODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. QUALITY IS THE SAME. 型式/コード番号が2段の場合、下段より上段に代わる過速期品であり、どちらかが入っています。 なお、品質は変わりません。

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

C1337-Z01-A

LIST PACKING CH-341-60/81/113/162

06AR-X-9852 -0 1/1 A-2 Q. TY * DESCRIPTION/CODE No. 000-068-717-00 SP06-01002 006-563-260-00 CP06-01103 006-563-300-00 CH-341-60/81/113/162 SP06-01002 CP06-01103 152 282 OUTLINE INSTALLATION MATERIALS SPARE PARTS IN INSTALLATION MATERIALS NAME TRANSCEIVER UNIT SPARE PARTS 工事材料 送受信装置 기 予備品 工事材料 予備品

コ→"番号末尾の[**i]は、選択品の代表コ→"を表します。 CODE NUMBER ENDING WITH "***" INDICATES THE CODE NUMBER OF REPRESENTATIVE MATERIAL.

TWO TYPES AND CODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. QUALITY IS THE SAME. 型式/コー/ 番号が2段の場合、下段より上段に代わる過渡期品であり、どちらかが入っています。 なお、品質は変わりません。

(路図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

C1303-Z02-A

PACKING LIST

CH-3421-37*

06AR-X-9853 -0 1/1

A-3

Q' TY * DESCRIPTION/CODE No. 006-565-640-00 SP06-01003 006-563-320-00 **CP06-01104** 006-563-340-00 CH-3421-37-* SP06-01003 CP06-01104 OUTLINE 560 INSTALLATION MATERIALS SPARE PARTS IN INSTALLATION MATERIALS RAISE/LOWER DRIVE UNIT NAME ユニット SPARE PARTS H 电标数 予備品 上下動部 工事材料 予備品

3→"番号末属の[++]本、遗択品の代表3→"を表します。 CODE NUMBER ENDING WITH "+*" INDICATES THE CODE NUMBER OF REPRESENTATIVE MATERIAL.

TWO TYPES AND CODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. QUALITY IS THE SAME. 型式/コー/番号が2段の場合、下段より上段に代わる過速期品であり、どちらかが入っています。 なお、品質は変わりません。

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

C1303-Z03-A

LIST PACKING

CH-3422-113*/115*

06AR-X-9854 -0 1/1

4 4

NAME		0 U T L I N E	DESCRIPTION/CODE No.	Q' TY
ユニット	TIN			
旋回俯仰部		366		
COMPLETE SOUNDOME ASSEMBI	>		CH-3422-113*/115*	-
	i		006-547-150-00 **	

コ+'番号末尾の[+*j|4、選択品の代表ュー'を表します。 CODE NUMBER ENDING WITH "+*" INDICATES THE CODE NUMBER OF REPRESENTATIVE MATERIAL.

TWO TYPES AND CODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. QUALITY IS THE SAME. 型式/コード番号が2段の場合、下段より上段に代わる過渡期品であり、どちらかが入っています。 なお、品質は変わりません。

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

C1303-Z04-A

LIST PACKING

CH-3424-11-60/CH-3424-22-60

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06AR-X-9855 -2

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NAME	OUTLINE	DESCRIPTION/CODE No.	Q' TY
コニット UNIT			
・ゲゾテ	343		
MAIN BODY FLANGE ASSEMBLY		CH-3423	-
		006-547-210-00	
現地組立セット	300		
OTTORY N	210	CH-3424-11/22	-
MULL UNII ASSEMBLI PAKIS	190	006-546-130-00 **	
スーパ [*] ーソナーオイル	180		
SIIPER SONAR OII	240	4リットルカン	-
		001-247-260-00	

コ子番号末尾の[++]は、選択品の代表コーを表します。 CODE NUMBER ENDING WITH **** INDICATES THE CODE NUMBER OF REPRESENTATIVE MATERIAL

TWO TYPES AND CODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. QUALITY IS THE SAME. 型式/コード番号が2段の場合、下段より上段に代わる過渡期品であり、どちらかが入っています。 なお、品質は変わりません。

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

C1303-Z05-C

06AR-X-9402 -2 用途/備考 REMARKS CODE NO. 001-109-990-10 CODE NO. 001-110-010-10 CODE NO. 000-126-159-10 CODE NO. 001-110-000-10 81-545-0089-003*50M* 81-545-0089-001*15M* 型名/規格 DESCRIPTIONS 81-545-0089-002 06S4061-0 *5M* CODE NO. TYPE COLOR SECTOR SCANNING SONAR L=15# L=50M L=30W _=5W 器 OUTLINE CH-37, CH-37BB INSTALLATION MATERIALS 工事材料表 名称 CABLE ASSEMBLY CABLE ASSEMBLY CABLE ASSEMBLY CABLE ASSEMBLY クープル (組品) クープル (組品) ケープル (組品) クープル (組品) ₩ 9.

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型式/ユード書号が2限の場合、下段より上段に代わる過速期品であり、どちらかが入っています。 なお、品質は変わりません。

FURUNO ELECTRIC CO ., LTD.

C1303-M02-C

L			CODE NO.	006-563-250-00		06AR-X-9405 -4
		F	TYPE	CP06-01102		1/1
H						
INST	INSTALLATION MATERIALS					
華 ⊪ ⊙	A NAME	器 図 OUTLINE	献 DESC	型名/規格 DESCRIPTIONS	数量 0. TY	用途/備考 REMARKS
-	工產端子 SIII Wo dail do	21 0	FV2-4 BLU	FV2-4 BLU	4	
	OKIMP-ON LUG) D	CODE NO.	000-157-247-10		
2	1499 (NJC)	200	NJC-203-F	NJC-203-PF *R0HS*	-	
	COMMED TON (MOC)	φ26[Δ] 11	CODE NO.	000-160-185-11		
٠	7-3板	Ö	WFA-1004-0 ROHS	WEA-1004-0 ROHS		
?	COPPER STRAP	50 	CODE NO.	500-310-040-10	7	

型式/コード番号が2段の場合、下段より上段に代わる過渡期品であり、どちらかが入っています。 なお、品質は変わりません。 THO TYPES AND GODES MAY BE LISTED FOR AN ITEM. THE LOMER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. QUALITY IS THE SAME. (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

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			SODE NO.	CODE NO. 006-563-340-00		06AR-X-9403 -1
			TYPE	CP06-01104		1/1
Н	工事材料表					
INS	INSTALLATION MATERIALS					
梅	名称	図	証	型名/規格	数量	用途/備老
NO.	NAME	OUTLINE	DESC	DESCRIPTIONS	0, T∀	REMARKS
	压着端子	. 21				
_	CRIMP-ON LIIG	٦,	FV2-4		ď	
			CODE NO.	000-157-247-10	•	

型式/ユード毎号が2段の場合、下段より上段に代わる過速期品であり、どちらかが入っています。 なお、品質は変わりません。 ん。 TWO TYPES AND CODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT GUALITY IS THE SAME. (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

FURUNO ELECTRIC CO ., LTD.

C1303-M03-B

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			CODE NO.	006-563-300-00		06AR-X-9406 -1
			TYPE	CP06-01103		1/1
H	工事材料表					
INST	NSTALLATION MATERIALS					
番号	名称	図	副	型名/規格	数	用途/備考
N	NAME	OUTLINE	DESC	DESCRIPTIONS	0. ⊥	REMARKS
	メタルケーフ・ルクランフ・	. 45				
-	METAL CARLE OF AMD	20	AL-12		-	
	שרוער סעמרר מראשו	121	CODE NO.	000-165-801-10	-	
	压着端子	91	FV2-4		Г	
2	SIL INC ON LOS		FV2-4 71		ç	
	00 100		CODE	000-157-247-10	7	
				000-538-118-00		
	7-3板		WEA-1004-0 ROHS	-0 ROHS		
က	COPPER STRAP		WEA-1004-0	-0	-	
			CODE	500-310-040-10	-	
		1 2		500-310-040-00		

型式/コード番号が2段の場合、下段より上段に代わる過渡期品であり、どちらかが入っています。 なお、品質は変わりませ C1303-M05-A A.S.
THO TYPES AND CODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. QUALITY IS THE SAME.
(略因の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.) FURUNO ELECTRIC CO ., LTD.

06AX-X-9301 -0 1/1
BOX NO. P 000-155-830-10 SETS PER VESSEL 000-156-362-10 REMARKS/CODE NO. DWG NO. | C1337-P01-A
 CODE NO.
 001-166-030-00

 TYPE
 SP06-01501
 SPARE 2 QUANTITY WORKING PER PER SET VES U S E SET FGB0 125V 3A PBF DWG. NO. OR TYPE NO. 57-30500 FURUNO ELECTRIC CO., LTD. 30 ₹ € € SPARE PARTS LIST FOR OUTLINE PLUG *QUADRANGLE* GLASS TUBE FUSE NAME OF Part 1494 (57) MFR'S NAME Ľ1−7, SHIP NO. NEW No. -7

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE OMLY.) 塾女/コード・毎号から 股の場合、下段より上限に代わる過渡期品であり、どちらかが入っています。 なお、品質は カイリ ません。 TRO TYPES AND ODRES MY DE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. GUALITY IS THE SAME.

A-11

06AR-X-9302 -1 1/ BOX NO. P SETS PER Vessel 006-563-320-00 SP06-01003 U S E CODE NO. TYPE

SPARE PARTS LIST FOR

SHIP NO.

Ξ 000-162-556-10 000-803-168-00 REMARKS/CODE NO. 000-155-851-10 DWG NO. C1303-P02-A SPARE 2 QUANTITY 既認 WORKING 띖 FGB0-A 125V 4A PBF DWG. NO. OR TYPE NO. TWB-30 TWB-30 FURUNO ELECTRIC CO., LTD. $\begin{array}{c|c}
30 \\
\hline
\end{array}$ 125 OUTLINE 25 BALL WRENCH 뇽 ボールンチ NAME Part MFR'S NAME k1-7, FUSE NO. 7

型式/ユード╈号が2級の場合、下級より上級に代わる過度期品であり、どちらかが入っています。 なお、品質は変わりません。 TAO YTYPES AND CODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. GUALLI'S THE SAME. (路図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

FURCHO

06AR-X-9305 -0 1/1 BOX NO. P

006-563-260-00

SP06-01002

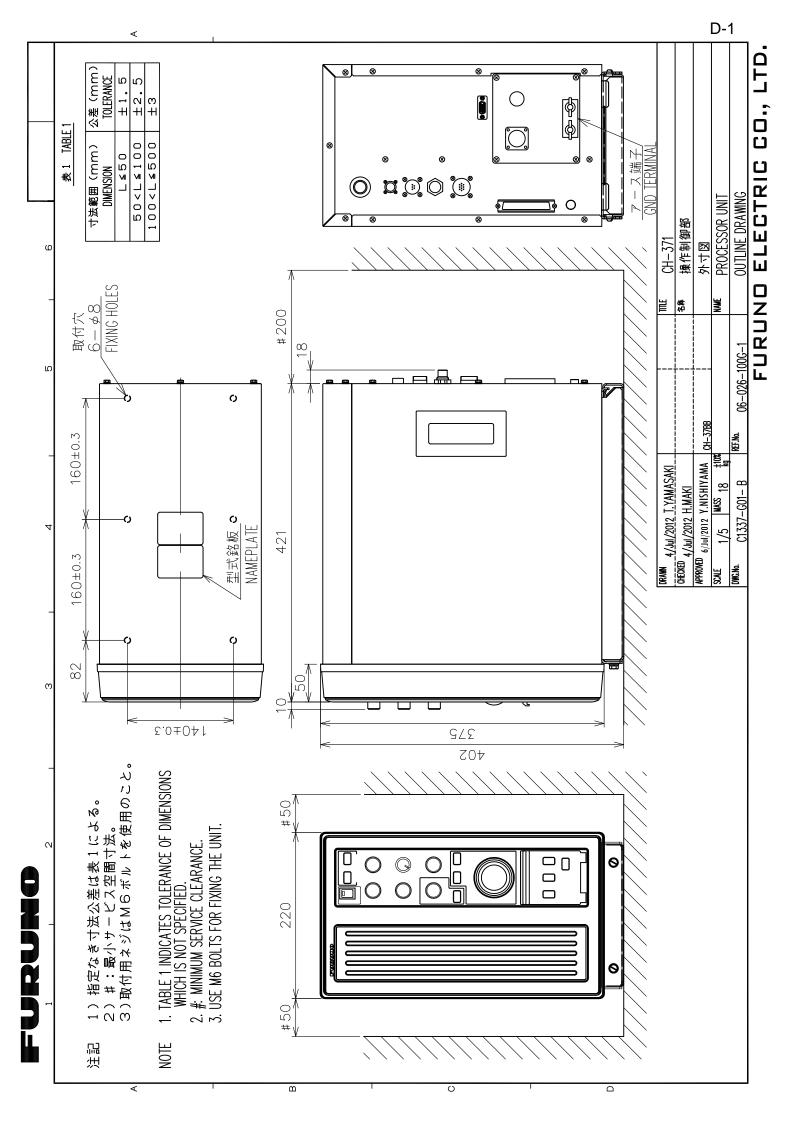
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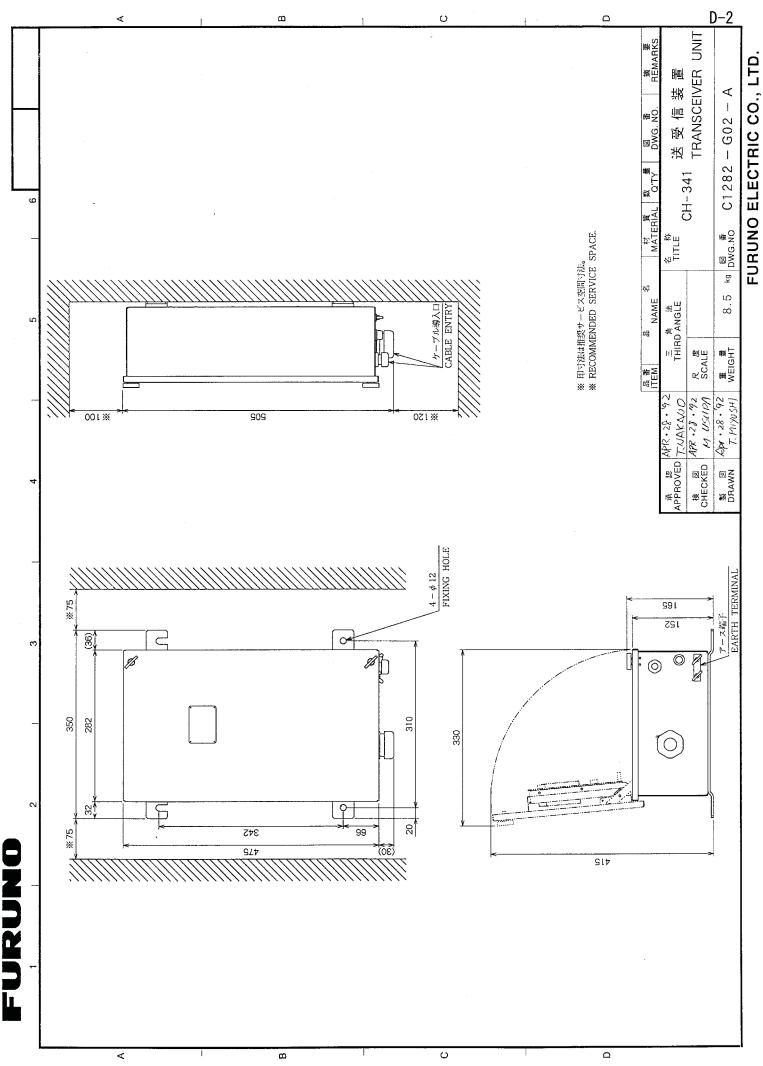
A-12

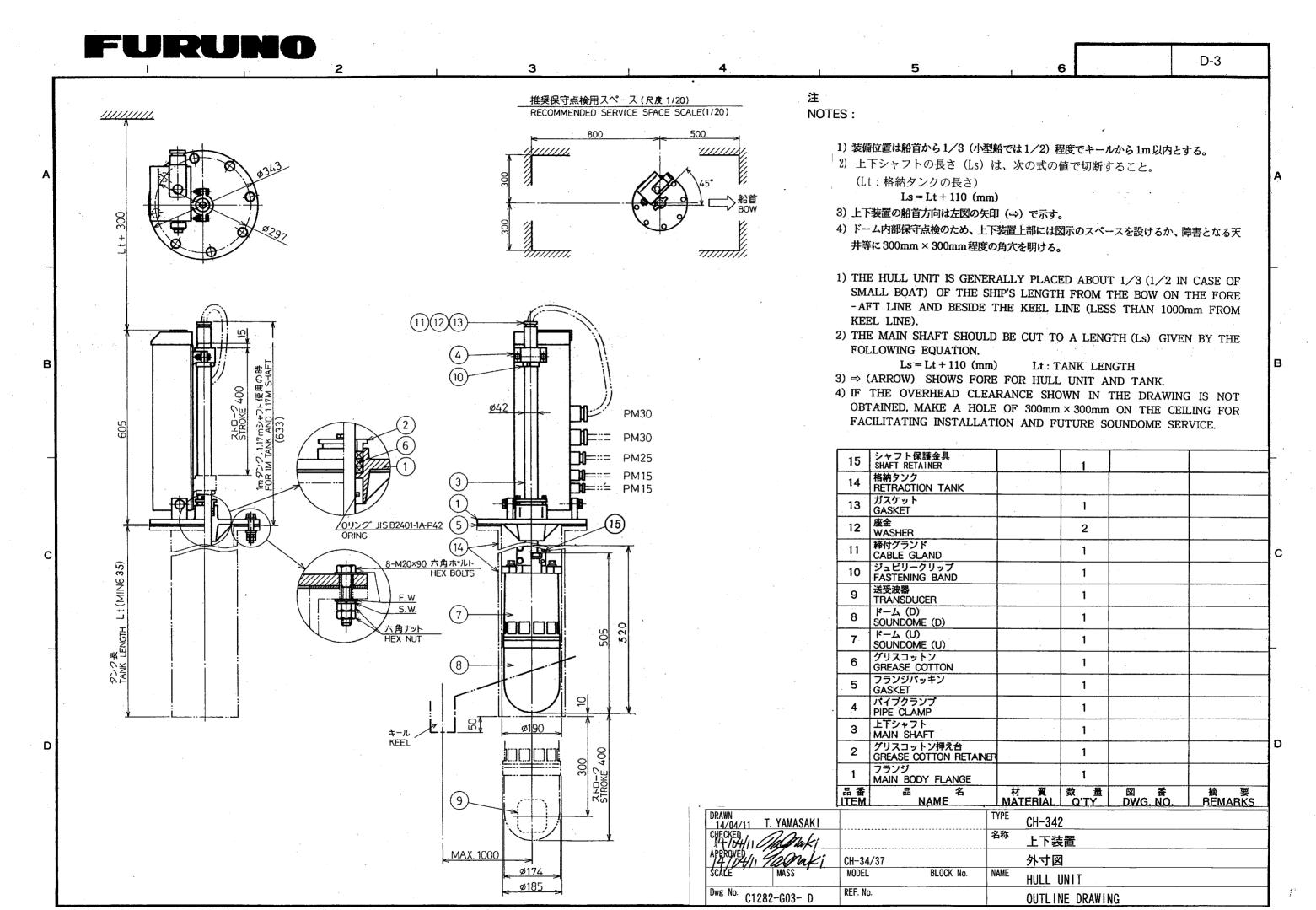
000-155-831-10 000-549-013-00 SETS PER Vessel REMARKS/CODE NO. DWG NO. | C1303-P04-A SPARE 2 QUANTITY £8 WORKING U S E 骶 FGB0 125V 7A PBF FGB0 7A AC125V OR TYPE NO. FURUNO ELECTRIC CO., LTD. $\begin{array}{c|c} & 30 \\ \hline & & 1 \\ \hline \end{array}$ SPARE PARTS LIST FOR OUTLINE 뇽 PARE MFR'S NAME tı−វ° FUSE SHIP NO. NEW No. _

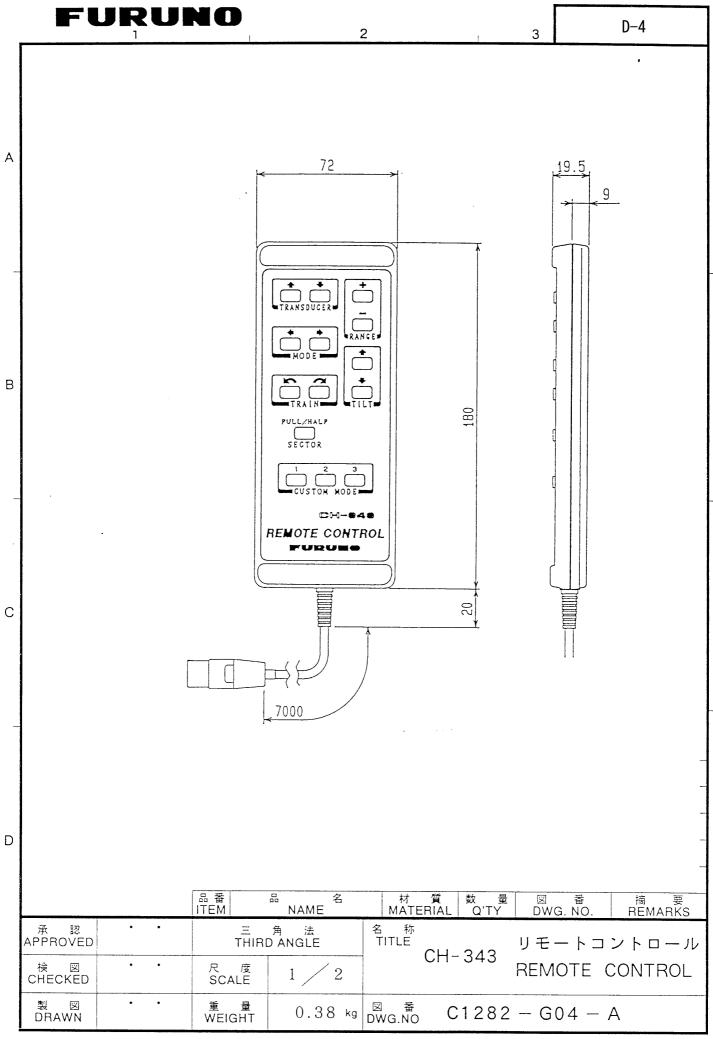
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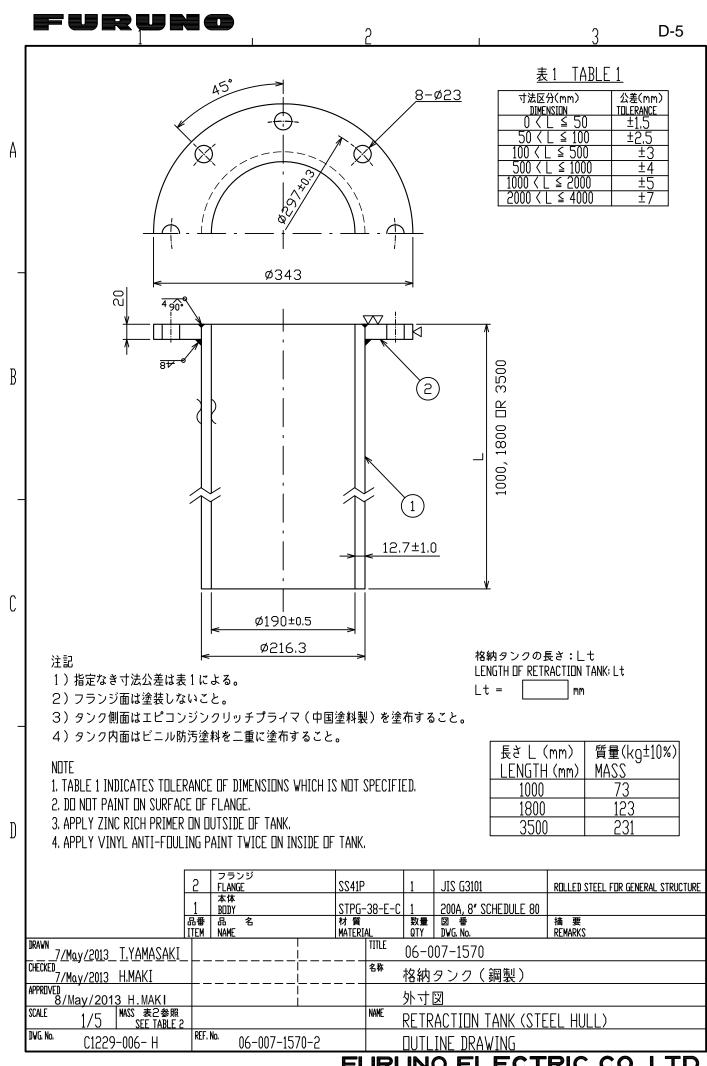


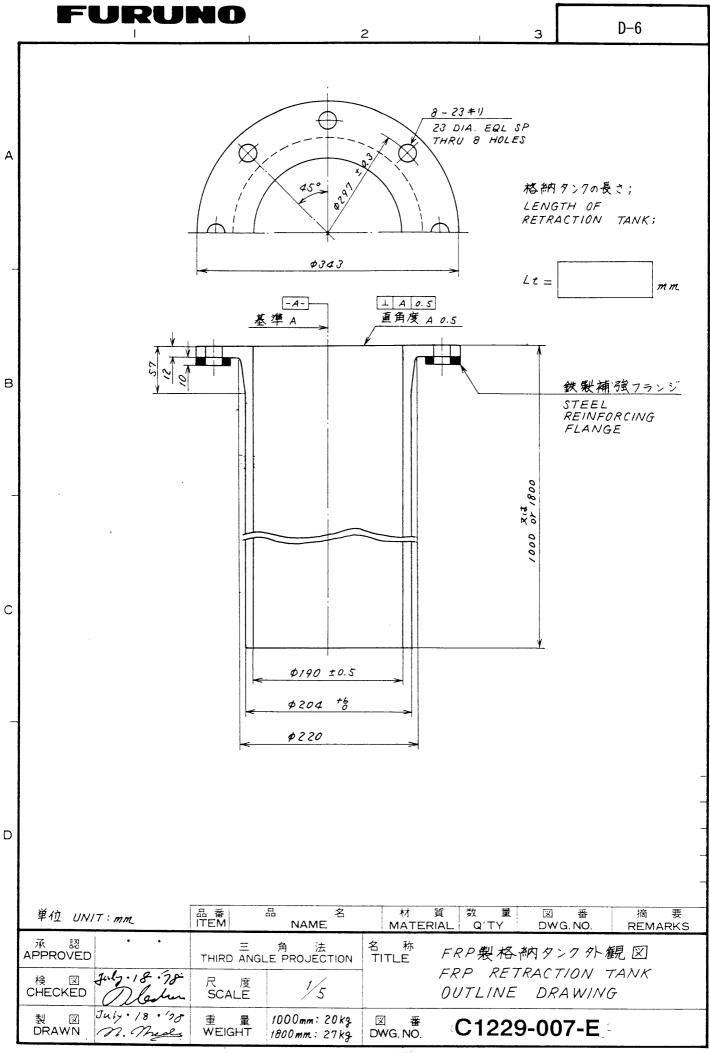


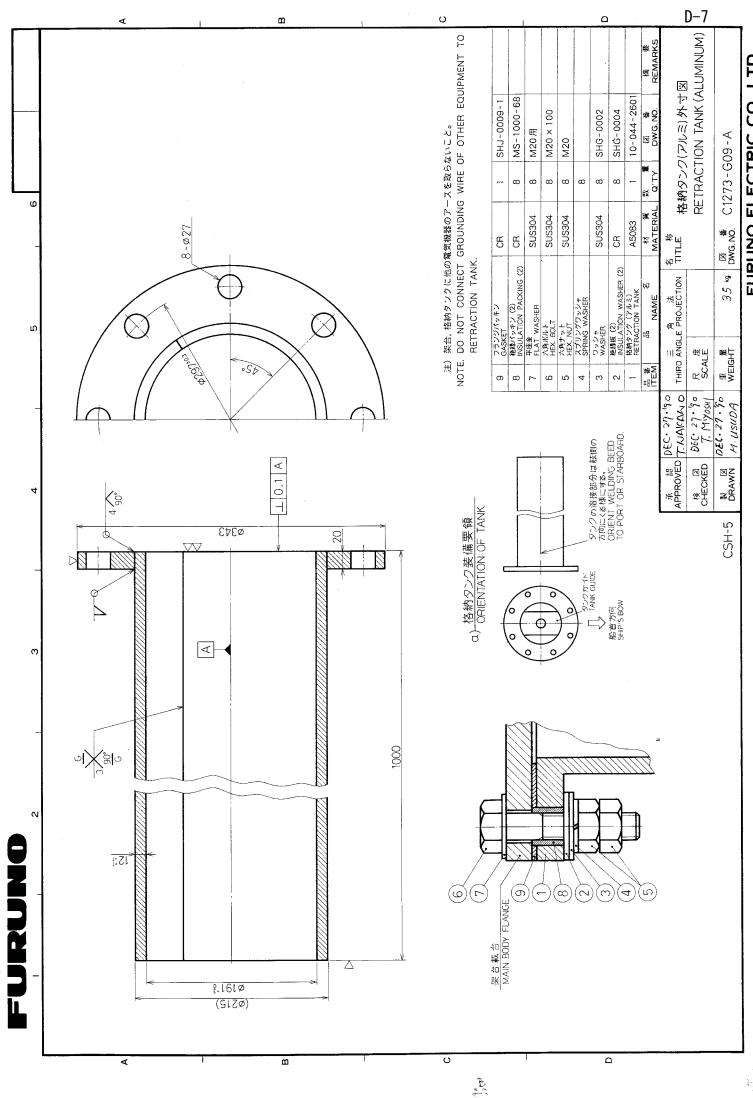




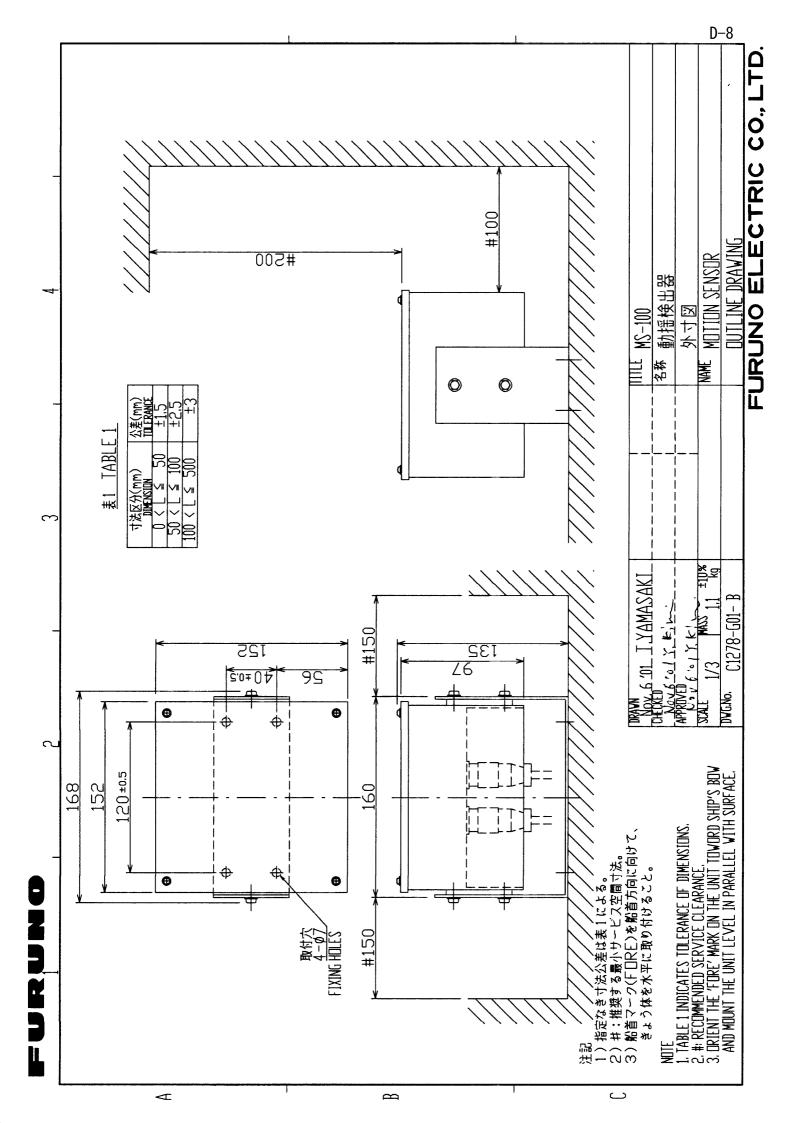
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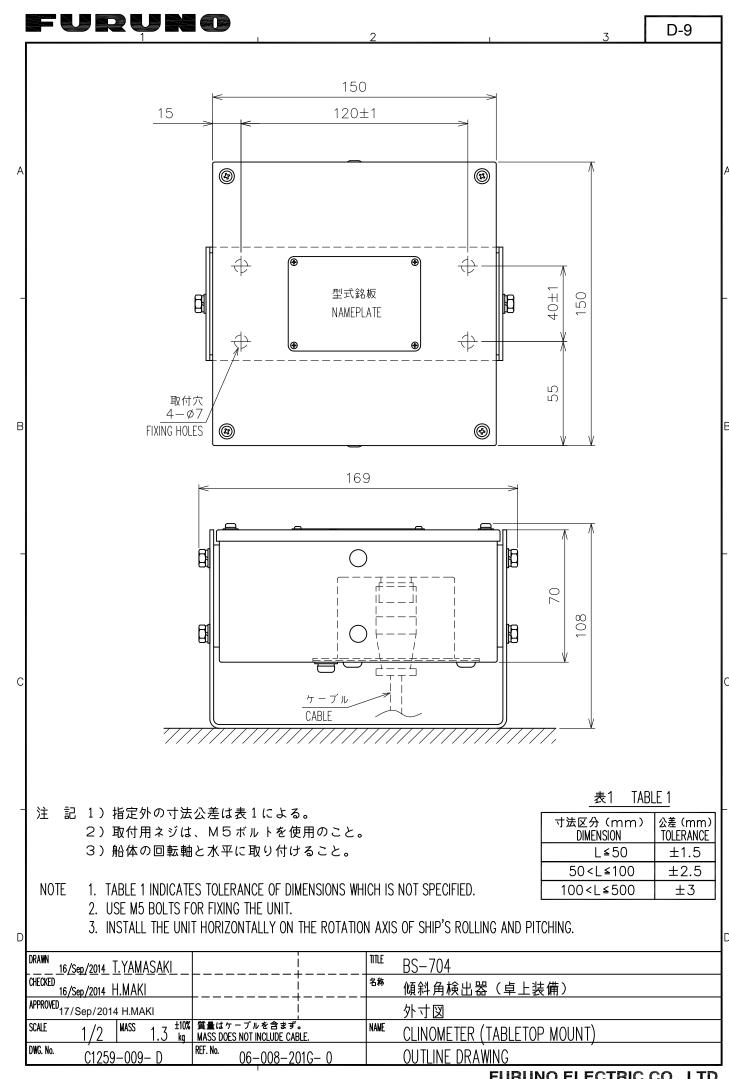


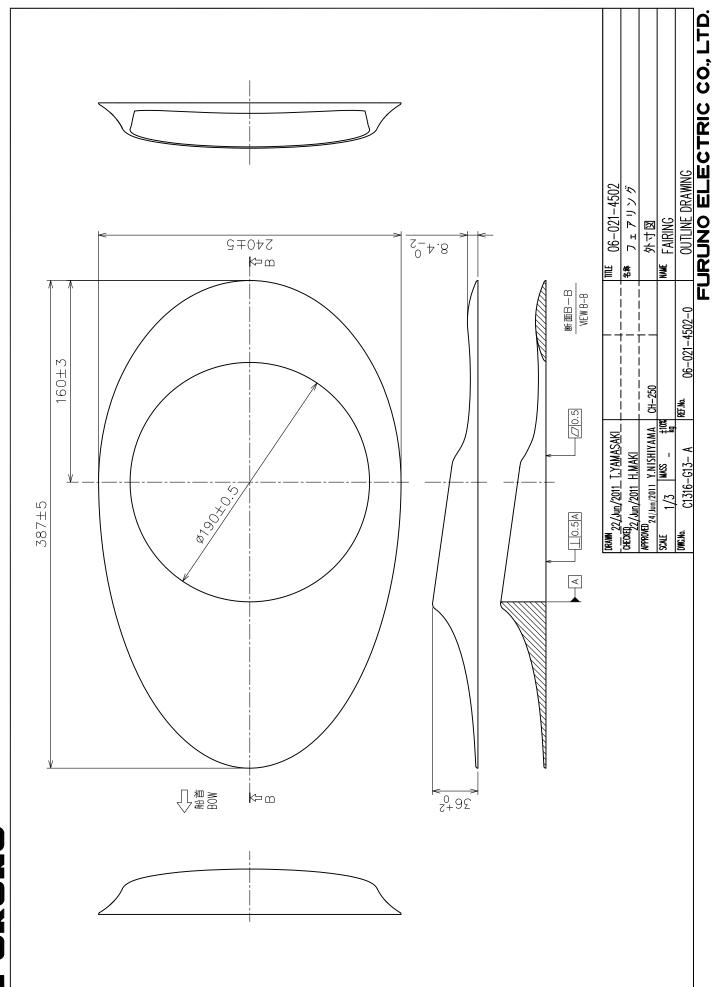


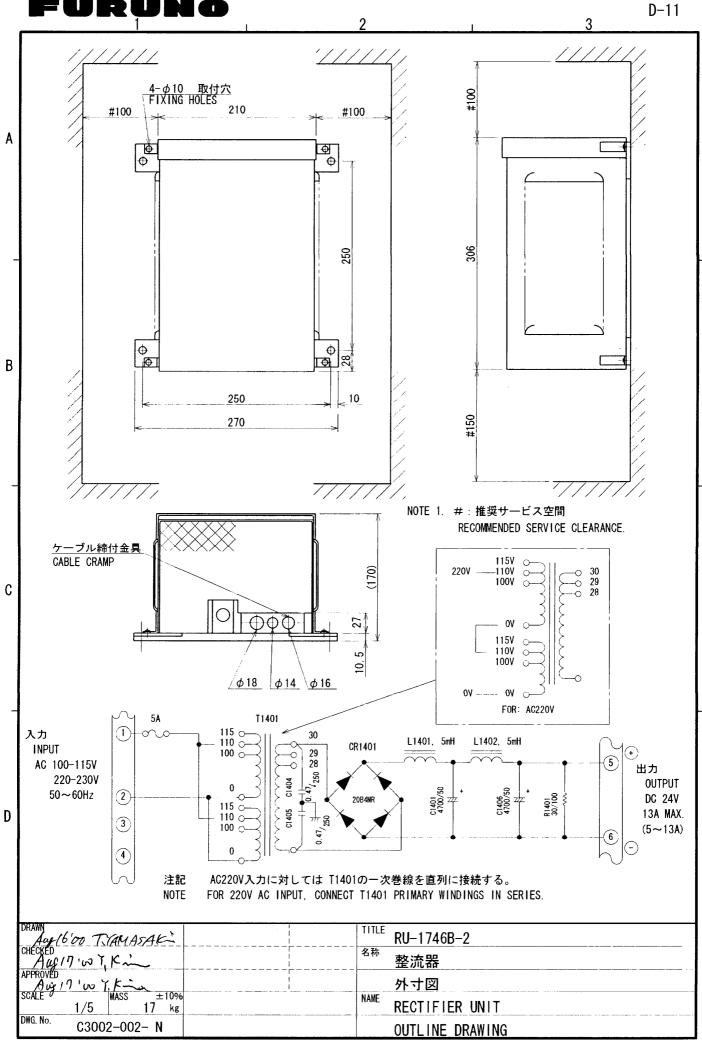


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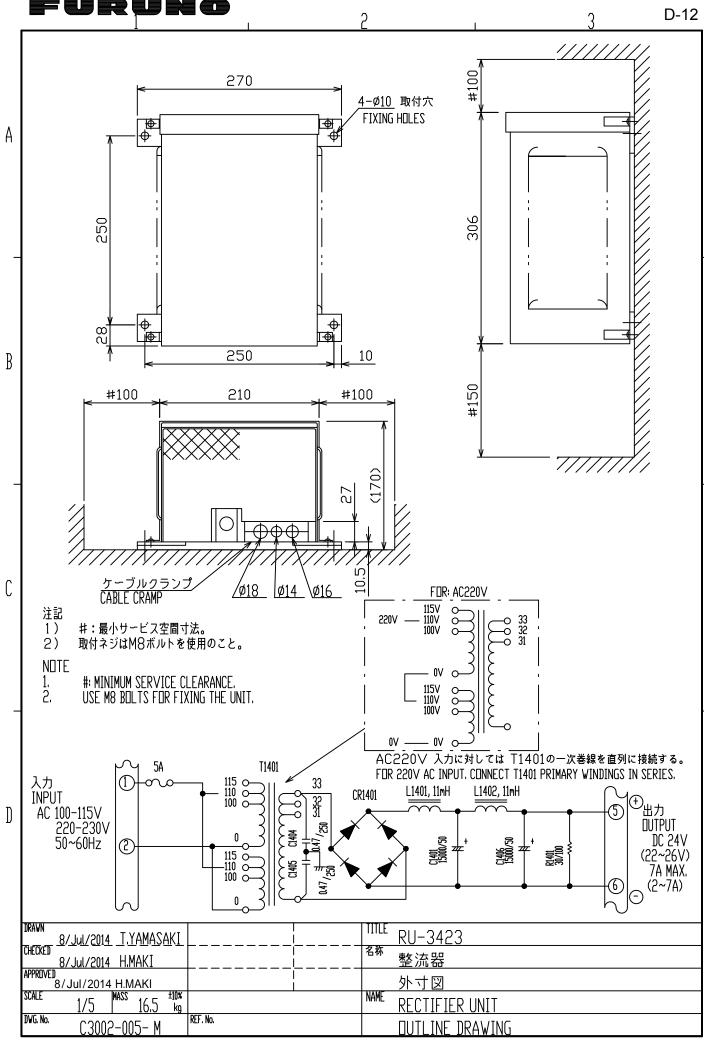


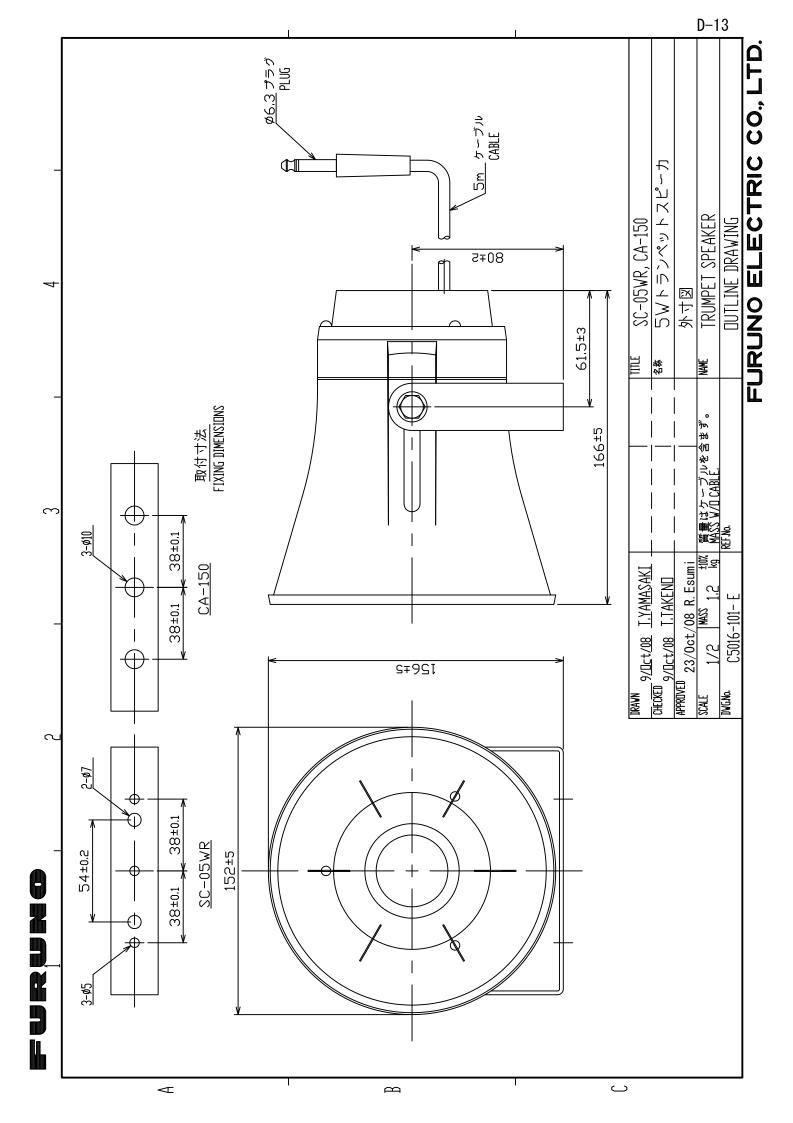






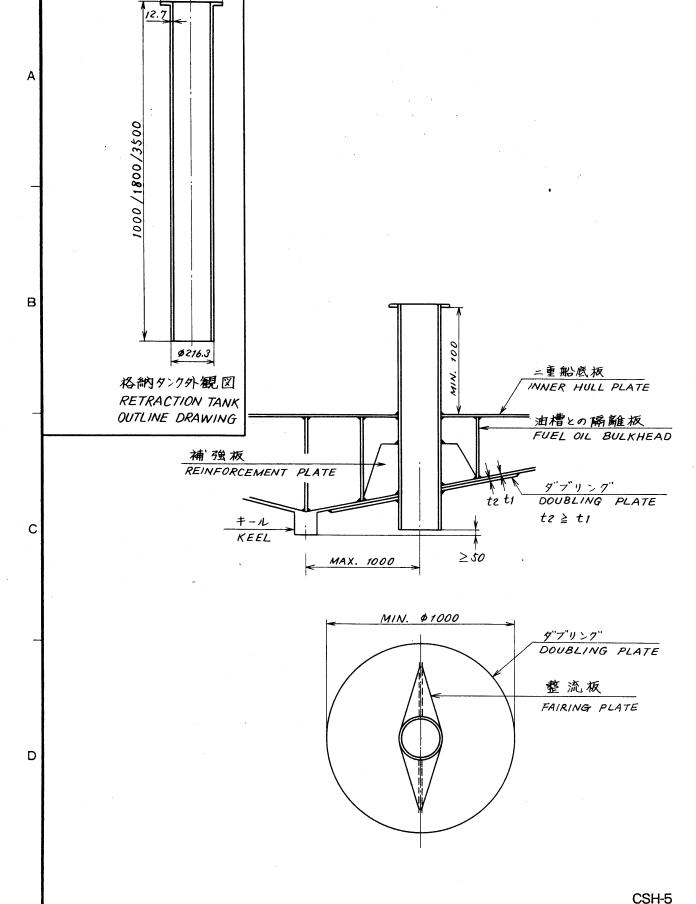
FURUNO ELECTRIC CO., LTD.





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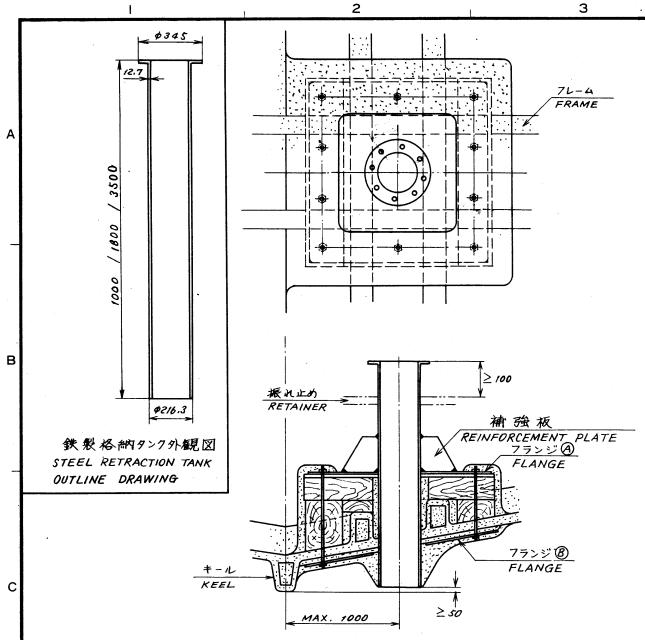
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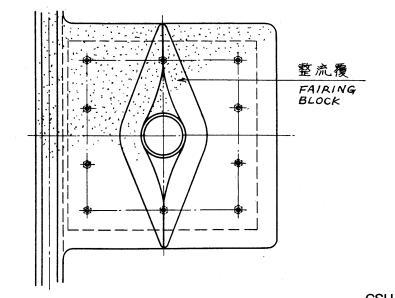


CSH-5 MARK-2

CH-12/14/16/24/26

単位 UNIT:mm





- 格納タンクの機備は次の条件を満すこと。
 1) 取付位置は船首からり3(小型船の場合はり2)程度。
 - キールより1m以内。
 - 3) フランジのボルト神ののためフランジ下面と障害物 (二重船底等)との間に 100mm 以上のスペースがあること。
 - 4) タンクの先端はキールの先端より50mm 上であること。 5) タンクのフランジ面は標準走航時に水平であること。
- 格例タンクの養備は、次の要領を参考はして行うこと。 り フレーム間の船底にタンクが通る兄をあける。

 - タングあるいは タンクと同径の中子を貫通させ、その回りに フランジ(A) の乗せられる取付台を作り FRPでフレーム、船底間に固定する
 - フランジ (A) が取付れた合わせて取付台にボルトを立てておく。 必要かあれば フランジ ③を作りボルトを船底から貫通させる。
 - FRP硬化後タンクあるいは中子を抜き取る。
 - フランジのをタンクに窓接する。 5)
 - フランジA下面及びタンク外周にFRP-鉄接着剤を塗布した後タンクを取りつける。
 - 漫水を防ぐため充分にFRPで必要個所を塗り固める。特にタンク回りは流線型に成型し 水による抵抗及び 気泡発生を最少限にあさえる様努めること。
 - 8) 必要に応じてタンクのフランジ面下部 100mmの位置より隔壁等に向けて振り止めを設けること。 またプランジ (4) 洛接時、タンクの周囲 3,4ヶ所で プランジ (4) に向けて、補機板を溶接する。
- 注: 強度及び水塞性について、船主、造船所担当者、施工者の間で充分協議し、取付位置、方法、 材料等を決定すること。
- 1. SATISFY THE FOLLOWING CONDITIONS IN DECIDING THE RETRACTION TANK MOUNTING SITE.
 - 1) ABOUT 1/3 (1/2 IN CASE OF SMALL BOAT) OF SHIP'S LENGTH FROM BOW.
 - 2) WITHIN 1000 mm FROM KEEL LINE.
 - 3) ALLOW CLEARANCE OF MORE THAN 100 mm BENEATH TANK FLANGE TO FACILITATE BOLTING.
 - 4) KEEP LOWEST END OF TANK 50 mm ABOVE BOTTOM OF KEEL.
 - 5) TANK FLANGE SHOULD BE EXACTLY HORIZONTAL WHEN SHIP IS NORMALLY TRIMMED.
- 2. INSTALL THE RETRACTION TANK REFERRING TO THE PROCEDURE BELOW.
 - 1) CUT OUT A HOLE FOR PASSING THE TANK ON THE HULL PLATE.
 - 2) PASS THE TANK OR A CORE HAVING THE SAME DIAMETER AS THE TANK THRU THE HULL PLATE. MAKE A MOUNTING BED WITH WOODEN BLOCK AND FRP AROUND THE TANK OR THE CORE. THIS BED IS USED TO MOUNT THE FLANGE (A)
 - 3) WHEN FABRICATING THE MOUNTING BED, STAND THE BOLTS ON THE BED FOR FIXING THE FLANGE (A). IF NECESSARY, MAKE THE FLANGE (B) TO ENSURE FIXING OF THE FLANGE (A).
 - 4) AFTER FRP IS STIFFENED, DRAW OUT THE TANK OR THE CORE FROM THE MOUNTING BED.
 - 5) WELD THE FLANGE (A) TO THE TANK.
 - 6) APPLY A STEEL-FR? ADHESIVE TO THE TANK AND THE FLANGE (A), AND INSTALL THE TANK WITH FLANGE (A) IN PLACE. SETTLE THE FLANGE (A) WITH BOLTS AND NUTS.
 - 7) APPLY FRP AROUND THE PARTS OF THE TANK PROTRUDING FROM THE HULL BOTTOM FOR SUFFICIENT REINFORCEMENT. MAKE A FAIRING BLOCK WITH FRP AROUND THE PROTRUDING PARTS OF THE TANK TO MINIMIZE THE EFFECT OF AERATION
 - 8) IF REQUIRED, INSTALL A REINFORCEMENT PLATE WHEN THE FLANGE (A) IS WELDED TO THE TANK. IT IS ADVISABLE TO PROVIDE REINFORCEMENT ANGLES BETWEEN THE TANK AND THE ADJACENT BULKHEAD OR CEILING.

CAUTION: DISCUSSION SHOULD TAKE PLACE AND AGREEMENT BE REACHED WITH THE SHIPYARD FOR SUFFICIENT REINFORCEMENT AND WATERTIGHTNESS OF THE HULL TO COMPLY WITH THE REGULATIONS CONCERNED.

	品番 ITEM	引 名 NAME	材質数量図番摘要 MATERIAL Q´TY DWG.NO. REMARKS
承認 APPROVED メンクク	≡ THIRD ANGLI	角 法 E PROJECTION	名 称 鉄製格納タンク船底装備図(FRP船)
検 図 CHECKED	尺 度 SCALE	1/20	STEEL RETRACTION TANK INSTALLATION ON FRP HULL
製 図 /977·//·7 DRAWN (7). (3). (3). (4).	重量 WEIGHT	kg	図 番 C1243-019-F

CSH-5 CSH-5 MARK-2 CH-12/14/16/24/26

FURUNO D-16 1. オフシーズンに上下装置を取り外しておく場合。 タンク長を吃水線までとれない場合で、仕切り弁を使用しない時。 タンク長を満載時の吃水線の上までとれる場合。 WHEN THE LONGER TANK OR A GATE VALVE CAN NOT BE WHEN THE LONGER TANK IS USED SO THAT IT FLANGE THIS METHOD ALLOWS TO EASILY REMOVE THE SOUNDOME 条 件 DURING A PERIOD OF NON-OPERATION OR SERVICING. USED. POSITIONS ABOVE WATER LINE. В 2. タンク長を吃水線の上までとれない場合。 CONDITION WHEN THE LONGER TANK IS NOT USED DUE TO LIMITED CLEARANCE. 装備法 **METHOD** 満載時の吃水線 WATER LINE AT FULL LOAD А20ь **115** A15b **※**水密隔壁 タンク表 TANK LENGTH 最小 min. 600 [※]仕切 弁 COFFERDAM GATE VALVE *グランド GLAND 船用铸鉄 5kgf/cm²,口径200 CAST IRON GASKET キール KEEL キール KEEL 1. 条件(1)の目的でこの装備法を行なう場合には左図(A)と同様に吃水線の上ま 1. 水密隔壁は船級協会規則を参照し造船所で作成下さい。その際サービススペース 1. この装備法を標準として推奨する。 でタンク長をとる方が望ましい。 も考慮して下さい。 THIS METHOD IS RECOMMENDED AS STANDARD INSTALLATION. FABRICATE THE COFFERDAM BY SHIPYARD IN ACCORDANCE WITH LIKE THE INSTALLATION METHOD A, THE TANK FLANGE 2. ※: 上下装置の上部に "LTt+930" のサービス空間が取れない場合は、天井に "300 CONCERNED REGULATIONS. ALSO ALLOW ENOUGH MAINTENANCE POSITION IS DESIRED TO BE ABOVE WATER LINE. ×300"の穴を明けておくこと。 * : IF OVERHEAD CLEARANCE "Lt + 930" IS NOT ALLOWED, MAKE 注 2. ※※: 水密隔壁の上限を吃水線の上までとれない場合にも、上下装置取り外し A HOLE OF 300 × 300mm ON CEILING FOR FACILITATING のための防水扉を設けること。 INSTALLATION AND FUTURE SOUNDOME SERVICE. NOTE ** : PROVIDE A WATERTIGHT HATCH FOR FUTURE MAINTENANCE IF A COFFERDAM IS NOT HIGH ABOVE WATER LEVEL 品番 ITEM 材 質 MATERIAL 図 番 DWG. NO. 数 量 Q'TY REMARKS NAME 名 称 TITLE 1. 装備法の決定に際しては安全性(強度、水密性)を重視し、それに併せて保守・点検の容易さも考慮のこと。 三 角 法 THIRD ANGLE 格納タンクの装備例 APPROVED DECIDE AN INSTALLATION METHOD CONSIDERING SUFFICIENT REINFORCEMET AND RETRACTION TANK WATERTIGHTNESS OF THE SHIP'S HULL. ALSO PROVIDE ENOUGH MAINTENANCE SPACE. 尺 度 SCALE INSTALLATION METHOD 2. ※, ※※, ; 造船所手配 CHECKED SHIPYARD SUPPLY. 製 図 DRAWN kg 図 番 DWG.NO UNIT : mm C1282-Y01-A CH - 34/36WEIGHT

